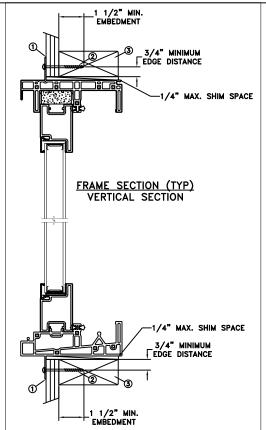
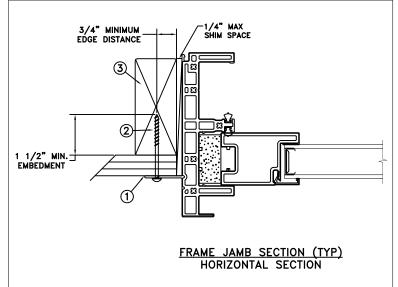
4" FROM CORNERS 8" O.C. TYP. TYPICAL ELEVATION WITH FASTENER SPACING



NAILFIN/SCREW-WOOD INSTALLATION

1 of 10



	וט	MAXIMUM FRAME
NO	+35/-40	48" x 96"
	+35/-40	48 X 96

AuraCompSLPDSdlt Cert

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use #8 PH or greater fastener through the nailing flange with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

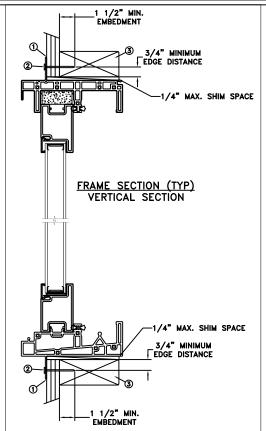
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



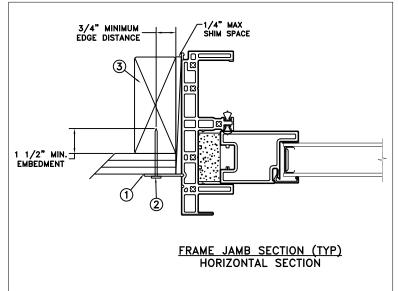
JOSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 846-1200

3737 LAKEPORT BLVD. TELDWEN KLAMATH FALLS OR, 97601 04/16/2021 DRAWN BY:
J.HAWKINS SCALE: NTS PHONE: (800) 535-3936 CHECKED BY: TITLE: D.BELAU Auraline Composite SLPD Sidelite APPROVED BY:
J.GOOSSEN RECORD No.: D015610 REPORT No.: NCTL-310-20-023 E0A0 CAD DWG, No.:

4" FROM CORNERS 8" O.C. TYP. TYPICAL ELEVATION WITH FASTENER SPACING



NAILFIN/NAIL-WOOD INSTALLATION



אט	IMPACI
+35/-40	NO
	+35/-40

Installation Notes:

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 6d x 2" fastener through the nailing flange with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- 3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria
 of the adopted International Building Code (IBC), the International Residential Code (IRC), the current
 Florida Building Code (FBC) and the industry requirement for the stated conditions.
- 2. All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

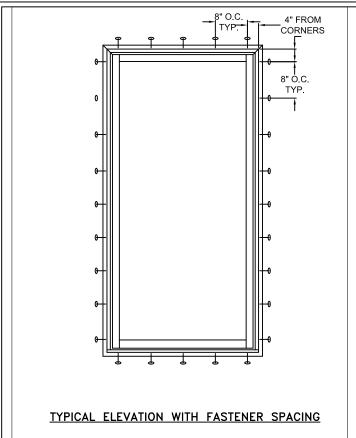
DISCLAIMER

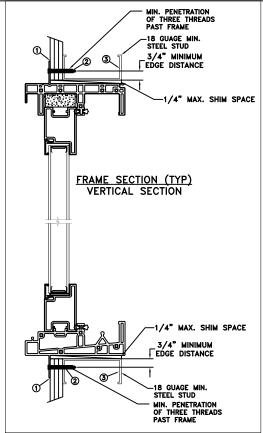
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



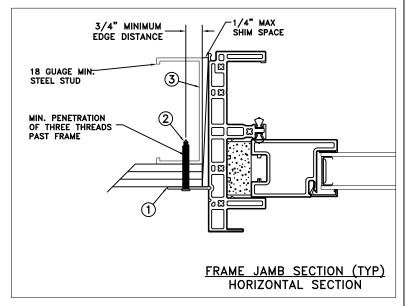
JOSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 848-1200

3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 04/16/2021 DRAWN BY:
J.HAWKINS SCALE: NTS PHONE: (800) 535-3936 CHECKED BY: TITLE: D.BELAU Auraline Composite SLPD Sidelite APPROVED BY:
J.GOOSSEN RECORD No.: D015610 REPORT No.: NCTL-310-20-023 E0A0 CAD DWG, No.: 2 of 10 AuraCompSLPDSdlt Cert









1	
-40	NO
	<u>-40 </u>

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- For anchoring through nailfin into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga.,
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

04/16/2021

NTS

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



JOSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 846-1200

DRAWN BY: SCALE: J.HAWKINS CHECKED BY: TITLE: D.BELAU APPROVED BY:
J.GOOSSEN RECORD No.: D015610 REPORT No.: NCTL-310-20-023 E0A0 TELDWEN KLAMATH FALLS OR, 97601

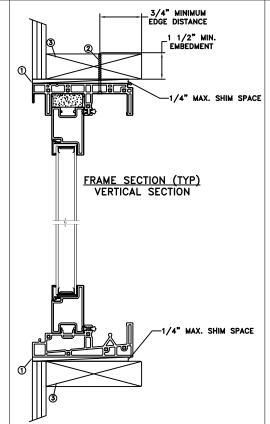
3737 LAKEPORT BLVD. PHONE: (800) 535-3936

3 of 10

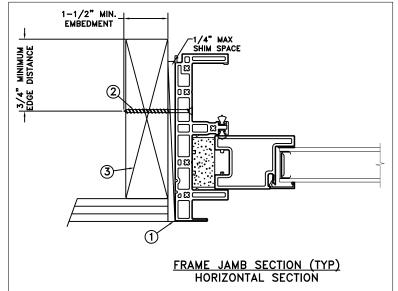
Auraline Composite SLPD Sidelite

CAD DWG, No.: AuraCompSLPDSdlt Cer

4" FROM MIDSPAN-CORNERS 22" O.C. TYPICAL ELEVATION WITH FASTENER SPACING



THROUGH FRAME/SCREW WOOD INSTALLATION



MAXIMUM FRAME	DP	IMPACT
48" x 96"	+35/-40	NO

Installation Notes:

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fasteners are used to anchor the sill (typical).
- 2. Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

REPORT No.:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria
 of the adopted International Building Code (IBC), the International Residential Code (IRC), the current
 Florida Building Code (FBC) and the industry requirement for the stated conditions.
- 2. All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



JOSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 846-1200

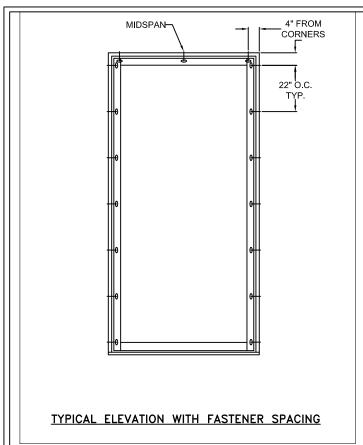
	DATE: 04/	16/2021	TET D
DRAWN BY: J. HAWKINS	SCALE:	NTS	لاحانال
CHECKED BY: D.BELAU	TITLE:		
APPROVED BY: J.GOOSSEN			Auraline Com
RECORD No.: D015610]		

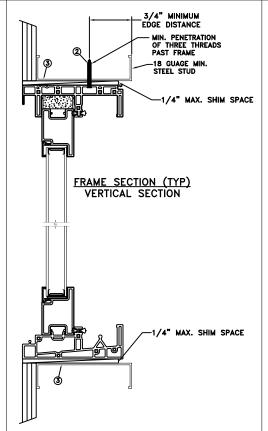
3737 LAKEPORT BLVD.
KLAMATH FALLS OR, 97601
PHONE: (800) 535-3936

4 of 10

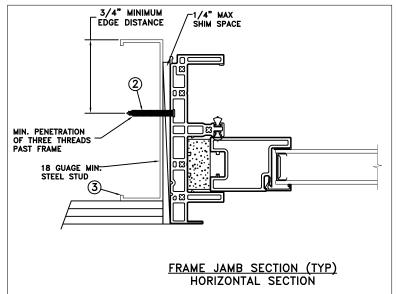
Auraline Composite SLPD Sidelite

CAD DWG, No.:
AuraCompSLPDSdlt Cert





THROUGH FRAME/SCREW STEEL INSTALLATION



MAXIMUM FRAME	DP	IMPACT
48" x 96"	+35/-40	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- For anchoring through head and side jambs into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



JOSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 846-1200

	DATE: 04/1	16/2021
DRAWN BY: J. HAWKINS	SCALE:	NTS
CHECKED BY: D.BELAU	TITLE:	
APPROVED BY: J.GOOSSEN		
RECORD No.: D015610		

REPORT No.: NCTL-310-20-023 E0A0

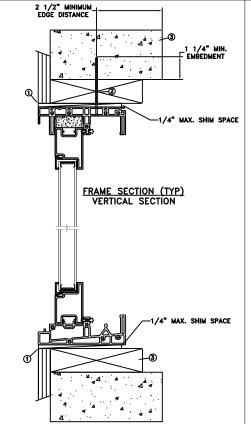
JELDWEN KLAMATH FALLS OR, 97601

3737 LAKEPORT BLVD. PHONE: (800) 535-3936

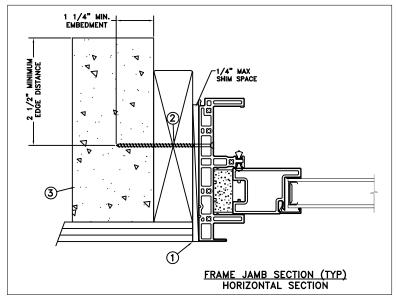
Auraline Composite SLPD Sidelite

CAD DWG. No.: 5 of 10 AuraCompSLPDSdlt Cert

4" FROM MIDSPAN-CORNERS 22" O.C. TYPICAL ELEVATION WITH FASTENER SPACING



THROUGH FRAME/SCREW CONCRETE INSTALLATION



MAXIMUM FRAME	DP	IMPACT
48" x 96"	+35/-40	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 3/16" Tapcon or equivalent fasteners through the head and side jambs with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



JOSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 846-1200

DATE: 04/16/2021 DRAWN BY:
J.HAWKINS SCALE: TITLE: CHECKED BY: D.BELAU APPROVED BY: J.GOOSSEN RECORD No.: D015610

NCTL-310-20-023 E0A0

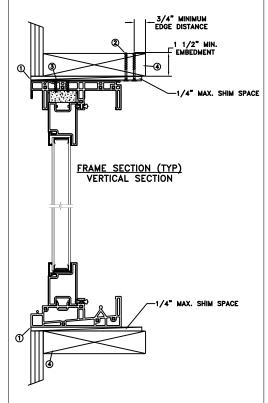
TELDWEN KLAMATH FALLS OR, 97601

3737 LAKEPORT BLVD. PHONE: (800) 535-3936

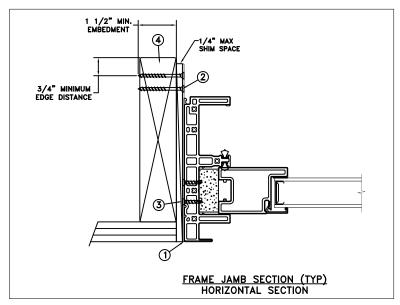
Auraline Composite SLPD Sidelite

CAD DWG. No.: 6 of 10 AuraCompSLPDSdlt Cert

MIDSPAN-4" FROM CORNERS 22" O.C. TYP TYPICAL ELEVATION WITH FASTENER SPACING



MASONRY STRAP WOOD/SCREW INSTALLATION



MAXIMUM FRAME	DP	IMPACT
48" × 96"	+35/-40	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 2 #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

NTS

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



JOSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474

04/16/2021 DRAWN BY: SCALE: J.HAWKINS CHECKED BY: TITLE: D.BELAU APPROVED BY:
J.GOOSSEN RECORD No.: D015610 REPORT No.: NCTL-310-20-023 E0A0

TELDWEN KLAMATH FALLS OR, 97601

3737 LAKEPORT BLVD. PHONE: (800) 535-3936

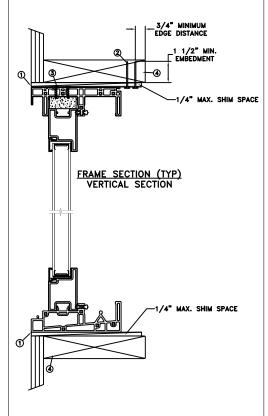
Auraline Composite SLPD Sidelite

CAD DWG, No.: AuraCompSLPDSdlt Cert

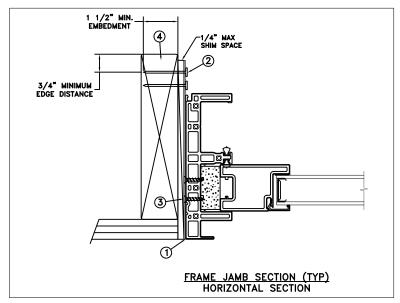
7 of 10

5 Leigh Drive York, PA. 17406 (717) 846-1200

4" FROM MIDSPAN-CORNERS 22" O.C TYPICAL ELEVATION WITH FASTENER SPACING



MASONRY STRAP WOOD/NAIL INSTALLATION



MAXIMUM FRAME	DP	IMPACT
48" x 96"	+35/-40	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 2 6d x 2" fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

RECORD No.:

D015610

REPORT No.: NCTL-310-20-023 E0A0

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



JOSEPH A. REED, P.E.

Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 846-1200

04/16/2021 DRAWN BY: SCALE: J.HAWKINS NTS CHECKED BY: TITLE: D.BELAU APPROVED BY:

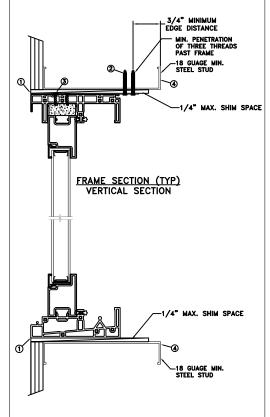
J.GOOSSEN

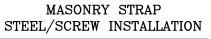
3737 LAKEPORT BLVD. TELDWEN KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936

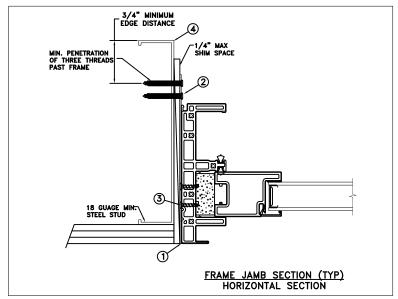
Auraline Composite SLPD Sidelite

CAD DWG, No.: 8 of 10 AuraCompSLPDSdlt Cert

4" FROM MIDSPAN-CORNERS 22" O.C. TYP. TYPICAL ELEVATION WITH FASTENER SPACING







MAXIMUM FRAME	DP	IMPACT
48" x 96"	+35/-40	NO

Installation Notes:

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 2 #10 TEK Self-Tapping or larger screws through masonry strap with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
- Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the
 jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria
 of the adopted International Building Code (IBC), the International Residential Code (IRC), the current
 Florida Building Code (FBC) and the industry requirement for the stated conditions.
- 2. All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER

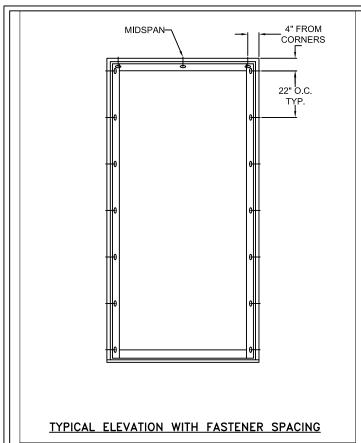
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.

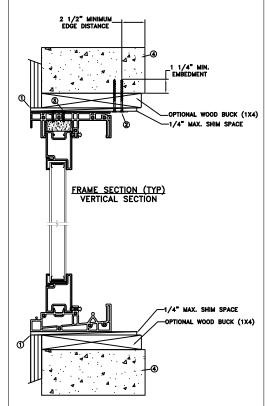


JOSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 848-1200

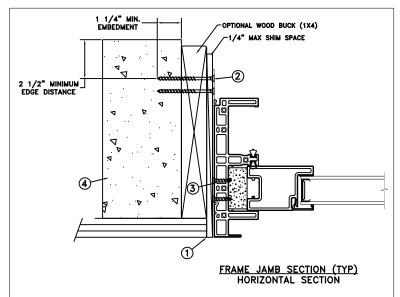
3737 LAKEPORT BLVD. TELDWEN KLAMATH FALLS OR, 97601 04/16/2021 DRAWN BY: SCALE: J.HAWKINS NTS PHONE: (800) 535-3936 CHECKED BY: TITLE: D.BELAU Auraline Composite SLPD Sidelite APPROVED BY:

J.GOOSSEN RECORD No.: D015610 REPORT No.: NCTL-310-20-023 E0A0 CAD DWG, No.: 9 of 10 AuraCompSLPDSdlt Cert





MASONRY STRAP CONCRETE SCREW INSTALLATION



MAXIMUM FRAME	DP	IMPACT
48" x 96"	+35/-40	NO

Installation Notes:

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. Use 1 3/16" Tapcon or equivalent fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/4" into the buck or concrete. For 2x wood frame substrate (min. S.G. = 0.42). For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
- Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the
 jamb into product causing visability or collateral damage to product.
- 4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria
 of the adopted International Building Code (IBC), the International Residential Code (IRC), the current
 Florida Building Code (FBC) and the industry requirement for the stated conditions.
- 2. All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



JOSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 846-1200

	DATE: 04/16/2021	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601
DRAWN BY: J.HAWKINS	SCALE: NTS	PHONE: (800) 535-3936
CHECKED BY: D.BELAU	ппсе: Auraline Composite SLPD Sidelite	
APPROVED BY: J.GOOSSEN		
RECORD No.: D015610		
REPORT No.: NCTI -310-20-023 F0A0		CAD DWG, No.: AuraCompSI PDSdlt Cert REV: A SHEET 10 of 10